

Facilities List

November 2012

*Waterjet/Plasma
Fabrication
CNC Machining
Sheet Metal
Assembly
Painting (CARC)
CMM Inspection*

*Full-Service Contract Manufacturers
Serving Industry Since 1938*

4860 5th Street Highway
Temple, PA 19560
Phone: 610-921-0203
Toll Free: 800-356-4237
Fax: 610-929-8833
Web site: www.trimmaster.com

- *A veteran-owned, small business* -
- *Registered for export with the U.S. Department of State* -

HIGHLIGHTS

Machine Shop

- 3 OMAX waterjet machining centers
- Haas VF-9/50 vertical machining center
- Okuma Cadet Mate CNC vertical machining center
- Okuma MC-30VA CNC vertical machining center
- Leadwell MCV-1300 CNC vertical machining center
- Bridgeport-type milling machines
- Lathes: Engine-, Turret-,
- Drill Presses: Delta, Burgmaster, Buffalo

Fabrication Shop

- Welding: MIG, TIG, Stick, Heli-Arc, Acetylene
- Materials: carbon steel, stainless, aluminum, copper, copper-nickel alloys, alloy tool steels, titanium
- Certified to AWS standards D1.1 (steel), D1.2 (aluminum), D1.6 (stainless steel) titanium and military spec S9074-AR-GIB-010/248 (steel and monel)
- Ironworker: Piranha Model P-70
- Hy-Definition CNC plasma cutter
- Press Brakes: gauge and plate
- Shears: gauge and plate
- Saws: band, vertical, disc, cold and hot saws

Sheet Metal Shop

- Murata-Wiedemann Motorum 2044 turret punch press
- Saws: Do-All, Walker, Turner
- Punch Presses: Bliss, Niagara, Pexto
- Kuhlmeier Model ZBS 1 Twin-Belt Grinding and Polishing Machine

Engineering and Inspection Equipment

- AutoCAD Mechanical 2013 and Autodesk Inventor 2013
- 5-axis CMM with PC Demis software
- Quality Assurance Manual per MIL-I-45208A

Other

- Unique tools for custom applications
- Finishing: sandblasting, painting including CARC painting
- Local delivery in company-owned trucks

MACHINE SHOP

CNC Machines

- 2 OMAX 80160 waterjet machining centers, table size: 174" x 91", X-Y Travel: 168" x 80",
- 1 OMAX EnduroMAX, 5-axis waterjet machining center, table size: 180" x 89", X-Y Travel: 165" x 80"
- 1 Haas VF-9 vertical machining center with 50-taper geared head, 30 hp (22.4 kw) vector drive, 7500 rpm Haas rotary axis HRT210, 80" X-axis, 40" Y-axis, 30" Z-axis, equipped with 3-jaw chuck or 6T-slot for fixturing or work holding, new 2008
- 1 Okuma Cadet-Mate CNC vertical machining center, 40" X-Axis, 20" Y-Axis, 20" Z-Axis, 20-tool changer, 8,000 RPM
- 1 Okuma CNC vertical machining center, Model MC-30VA, 20" X-Axis, 13" Y-Axis, 15-3/4" Z-Axis, 16-tool changer, 6,000 RPM
- 1 Leadwell CNC vertical machining center, Model MCV 1300D, 50" X-Axis, 30" Y-Axis, 23" Z-Axis

Milling Machines

- 1 Nichols horizontal type milling machine, hand type, Model 5-6913
- 1 Tree Tool & Die Works turret type milling machine, Model 2UV, swivels from vertical to horizontal positions, 8 spindle speeds
- 1 Kent vertical type milling machine, 3 HP variable-speed Model KTM 3VK with Tri-Onics display system
- 1 Bridgeport vertical type milling machine, 8 spindle speeds, Model F 7347 00217
- 1 Bristol vertical type milling machine, hand type, Number 0, 21" x 4" table
- 1 Bridgeport vertical type milling machine with slotting head attachment, Model 20V, digital readout, Lyman power-feed 9" x 45" table

Lathes

- 1 Monarch engine lathe, Model 612, 20" swing, 14-foot bed, 36 spindle speeds
- 1 Warner & Swasey turret lathe, universal type, Model M-2240, Number 4

Saws

- 1 Do-All metal cutting band saw, Model ML, 16" capacity, 24" x 24" table
- 1 Do-All horizontal metal cutting band saw, Model C-260A, 10" diameter capacity
- 1 Walker-Turner metal cutting band saw 7" capacity, 16" x 16" table
- 1 Delta abrasive cut-off saw, 10" blade, radial type
- 1 Cosen horizontal miter-cut band saw, Model SH-330ER, 12" x 12"

Drill Presses

- 1 Ikeda radial drill press, Type RM 1300 column, 3-foot arm, 3.7 KW motor
- 1 Sequorney 4-spindle drill press, 11" capacity, sliding-spindle head
- 1 Delta 5-spindle drill press, 17" capacity, 8' x 30" table
- 1 Burgmaster 6-spindle automatic indexing turret drilling machine, 12" x 18" table
- 1 Powermatic 6-spindle drill press, Model 1200
- 3 Delta drill press, 14" capacity, 10" x 10" table
- 1 Delta drill press, 17" capacity, 12" x 11" table
- 1 Delta-Rockwell drill press, 14" capacity, manual spindle speed, 10" x 10" table
- 1 Walker Turner drill press, 15" capacity, 12" x 10" table
- 1 Delta drill press, 17" capacity, 20" x 16" table
- 1 Delta 2-spindle drill press, 17" capacity

Polishing Equipment

- 1 Standard Electrical Tool double-end polishing machine, Model 5RV
- 1 Craftool double-end buffer and polisher, 300-Series, 3/4 HP
- 1 General Electric 2 HP double-end buffer, Model 64, Torret dust collector
- 1 Single-end 6" wire wheel polisher, special design

Grinders

- 1 Do-All hydraulic surface grinder, 8" x 24" magnetic table
- 1 Do-All hydraulic surface grinder, 6" x 18" magnetic table
- 1 Brown & Sharpe Number 2 surface grinder, 6" x 18" magnetic table
- 1 Reid surface grinder, Model 618V, 6" x 18" magnetic table, Pope spindle style P-32-T
- 1 Delta ball bearing double-end carbide tool grinder, 6" diameter grinding wheels
- 1 K.O. Lee tool and cutter grinder, Model B600-12-50, 24" x 5" single-slot universal table, motor driven head
- 1 Rotorex-Hunder Engineering tool and cutter grinder, Model 101A, single-slot universal hand-feed 24" x 6" table, ID attachment
- 1 Black Diamond drill grinder, for ½" to 2½" diameter drills
- 1 Black Diamond precision drill grinder, Number 9095, Size 2
- 1 Heavy duty double-end grinder, 10" diameter grinding wheels
- 1 Kalamazoo Industries heavy duty ball bearing double-end grinder, Model 67-195-30, 6" diameter grinding wheels
- 1 Dayton double-end bench grinder, Model 1-7-484, 6" diameter grinding wheels

Miscellaneous Machine Shop Equipment

- 1 Lassy tapper, Model 12F
- 1 Milwaukee die filer, 11" x 11" table
- 1 Rockwell-Wilson hardness tester, Model 3JR-6339
- 1 Martindale Standard etcher
- 1 Drilling fixtures, special designs
- 1 Demag jib crane, ½-ton capacity, 8" x 1" x 10' beam, 1½ ton Hitachi electric hoist
- 1 Shepard Niles Crane and Hoist 5-Ton monorail, Model 540, wire cable hoist
- 1 Demag 5-Ton traveling bridge crane, 26-foot span

FABRICATION AND SHEET METAL SHOP**Brakes and Shears**

- 1 Niagara press brake, Model 1B-60-8, 3" stroke, ram adjustable 5", 60 ton x 10' capacity
- 1 Niagara press brake, Model HBM-135-10-12, 135 ton x 12' capacity with Hurco CNC back gauge
- 1 Piranha Model P-70 Single Operator Ironworker
- 2 Manual bending brakes, 48" and 60" long
- 1 Cincinnati 100-Series hydraulic shear, 250 ton x 120" capacity
- 1 Pexto power shear, 14" x 48" bed, 14-gauge x 48" capacity
- 1 Heckert plate shear, Model ScTP 16 x 3150, 5/8" x 10' capacity
- 1 Pacific press brake, Model 211-12, 235 ton x 10' capacity

Forming Equipment

- 1 Cole-Tuve plate bending rolls, initial pinch type, 60" x 5"
- 1 Tennsmith roll forming machine, Model SR48P, 16-gauge capacity (mild steel)
- 1 Pexto vertical roll forming machine, two 2½" diameter x 2" wide rolls
- 1 Milton Equipment power-operated pyramid forming rolls, three 3" diameter x 48" long rolls
- 1 Niagara bending machine, manually operated, 50" long
- 1 Parker tube bender, Model 1216, hydraulically operated cylinder, 6" bending diameter capacity

Presses

- 1 Murata-Wiedemann Motorum 2044 turret punch press, 20-metric-ton punching capacity, 300 hits-per-minute punching, 500 hits-per-minute nibbling, 2 auto indexing stations
- 1 Wiedemann-Warner & Swasey Templematic turret punch press, type RA42P, 24 indexing stations, pneumatic material clamp, 7' x 5' table, 36" throat

Fabrication Welding Equipment

- 1 Millermatic 250X mig welder
- 5 Miller CP-302 mig welders with S-64 wire feeders
- 1 Deltaweld 302 MIG and Stick welder
- 1 Deltaweld 452 MIG and Stick welder
- 1 Millermatic 350 P Welder
- 1 Miller Syncrowave 351 TIG welder
- 1 Miller Syncrowave 350 TIG welder
- 1 Nelson stud welder, Model TR-850

Sheet Metal Welding Equipment

- 1 Welding Technologies spot welder, Model DN 55, 55 KVA
- 1 Peer Inc. spot welder, Model AR 335, 35 KVA, 24", with sequence timer panel Model 5B7C and heat control panel Model 75
- 1 Ace spot welder, 12", 3 KVA, water-cooled
- 1 Airco "Phase Arc 350" arc welder with auto-reel
- 1 Lincoln Idealarc TIG/Stick welder, 300 amp, Model 300/300
- 1 Trumpf portable nibbler, Model N801
- 1 Wallace 1-ton gantry with electric hoist

Other Fabrication Equipment

- 2 Metal Master MG CNC Hy-Definition plasma cutting center, table size 72" x 120", 1" thick aluminum and stainless steel, 1-1/4" thick mild steel, near-laser quality cutting
- 1 Esab plasma cutter, Model 34828, 1" stainless cutting capacity
- 10 Fabrication tables (6 - Acorn)
- 2 Hougen magnetic drill, Model 10914
- 2 Victor track burning units, Model VCM 100HS
- 1 Atlas welding positioner, Model 200
- 1 K.N. Aronson welding positioner, Model HD20A-PTVR2, 21,000 inch-pound tilt torque capacity

- 1 Stone Saw hot saw, 12" blade, 7½ HP, 2520 RPM
- 1 Bewo cut-off saw, 10" blade
- 2 Bridge cranes, 5-ton, 40' span, 1 - Demag and 1 - Robbins & Myers

FINISHING EQUIPMENT

Blasting & Sanding Equipment

- 1 Empire sand blast system in isolated 15' x 20' x 10' high enclosure, with Effective Control dust collection system
- 1 Kuhlmeier Model ZBS1 Twin-Belt Grinding and Polishing Machine
- 1 Zero Blast-N-Peen machine, Model BNP 55-6, 20" x 42" surface x 26" high enclosure
- 1 Rockwell disc sander, 12" diameter, tilting 18" x 10" table
- 1 Porter-Cable belt sander, 3" wide, type B6
- 1 Delta disc sander, 12" diameter
- 1 Mead Bandsander, 1" x 19" sanding belt
- 1 Mead vertical sander, 1" x 19"
- 1 Yates American sander, 10" diameter
- 1 Delta horizontal and vertical belt sander, 6" wide
- 3 Ellis belt sanders, 2½" x 60" belts

Painting Equipment

- 1 Paint booth, 24' long x 14' wide x 10' high
- 1 Graco AirPro Spray Gun, compliant, with 3M PPS cup
- 1 PosiTector 6000 Coating Thickness Gage (DeFelsko Corporation)

ENGINEERING DEPARTMENT

Capabilities

- Knowledgeable in mechanical, pneumatic, hydraulic, electrical and electronics design
- Equipped with AutoCAD Mechanical 2013 and Autodesk Inventor 2013
- Connected to Internet via networked broadband connection
- Multiple, large-drawing plotters

MISCELLANEOUS PLANT FACILITIES

- 1 Brown & Sharpe Xcel 9129 CMM with Tesa-Star-m TKJ Motorized Probe Head, TesaStar Touch Trigger Probe and PC-DMIS CAD (GD & T) software. Measuring Range: X: 900mm (35.4"), Y: 1200mm (47.2"), Z: 850mm (33.5")
- 1 Ingersoll-Rand air compressor, Model SSR-XF50, 216 CFM, 50 HP
- 1 Atlas Copco air compressor Model GAU 40-100/125
- 1 Kellogg air compressor, 50 HP
- 1 Worthington air compressor, Model AV type "U", 15 HP
- 1 International (2006) flat-bed truck
- 1 Isuzu (2010) stake body truck, 14' bed
- 3 Fork lift trucks , 6,000-pound capacity
- 1 Raymond electric fork truck, Model 251, 2,000 pound capacity
- 1 Newton hydraulic hydrotruck
- 1 Instapak foam packaging system, Model 715
- 440-Volt, 1200 amp service in 3 bays
- 20,000 square foot machine shop
- 10,000 square foot sheet metal shop
- 20,000 square foot fabrication shop
- 10,000 square foot sheet assembly area
- 10,000 square foot engineering, design and office area